

Tuesday, January 31, 2017 2:42:30 PM

156575

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Item ID: D205-765-011

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Drive Shaft Tunnel

Stop

NS2

Start Date: 1/31/2017 **Start Qty:** 1.00

1

DAS
21
9-89

Cust Item ID:

Required Date: 2/7/2017 **Req'd Qty:** 1.00

~~*1*~~

Customer:

Reference:

JAN 31 2017

Approvals: **Process Plan:**

DAS
21

Date: JAN 21 2017

Tooling:

Date:

Run

Start

NR1

QC:

9-89

Date:

SPC (Y/N):

Date:

Stop

NR2

[illegible]

FEB 02 2017

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Item ID: D205-765-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Drive Shaft Tunnel

Start Date: 1/31/2017 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 2/7/2017 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D205-765-011

Location: _____

PPP Rev: _____

fg 057

DAS
27
9-89
FEB 02 2017

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.02

Quality Control

DAS
21
9-89
FEB 02 2017DAS
21
9-89

FEB 02 2017

Picklist Print

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Work Order ID: 156575

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Parent Item: D205-765-011

D205-765-011

Parent Item Name: Drive Shaft Tunnel

Start Date: 1/31/2017

Required Date: 2/7/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 08-03-17 JLM Verified By: LL
*****MS20427M4 rivets are supplied by customer*****

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C3A *AN3C3A* Bolt		Purchased	No			110	Each	173.0000	17	1734		FEB 01 2017	DAS 6 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				69					
				m134055				2					
				m136182				67					
				ST350				104					
				m135898				104					
D3648-041 *D3648-041* Tunnel Assembly		Manufactured	No			110	Each	0.0000	1	34		FEB 01 2017	DAS 6 28 9-89
D3654-1 *D3654-1* Doubler		Manufactured	No			110	Each	5.0000	1	42		FEB 01 2017	DAS 6 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST234				5					
				131743				1					
				145607				4					
D3682-1 *D3682-1* Gasket		Manufactured	No			110	Each	3.0000	1	42		FEB 01 2017	DAS 6 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST234				3					
				104905				1					
				131838				2					

Picklist Print

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Work Order ID: 156575

156575

Parent Item: D205-765-011

D205-765-011

Parent Item Name: Drive Shaft Tunnel

Start Date: 1/31/2017

Required Date: 2/7/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0363R

Purchased

No

110

Each

275.0000

17

17 34

NAS1149C0363R

Washer

**

FEB 01 2017

DAS 6 9-89
DAS 28 9-89

Location

Loc Qty

Loc Code

FP001

129

m133077

129

GA

79

m133077

79

ST266

67

m133077

67

135 7/5

34

DAS 27 9-89

DAS 27 9-89

5. PARTS LIST

Qty -011	Part Number	Description
X	D205-765-011	DRIVESHAFT TUNNEL KIT
1	D3648-041	TUNNEL ASSEMBLY
1	*D3649-041	TUNNEL BOTTOM PANEL ASSY.
1	**D3649-1	TUNNEL BOTTOM PANEL
22	**MS21060-3K	NUTPLATE
22	**MS21062-3K	NUTPLATE
88	**MS20427M3-3	RIVET
1	*D3650-041	TUNNEL TOP PANEL ASSY.
1	**D3650-1	AFT PANEL
1	**D3650-3	CENTER PANEL
1	**D3650-5	FWD PANEL
8	**AN3C-3A	BOLT
8	**AN960C10	WASHER
1	*D3651-041	AFT BASE ASSEMBLY
1	**D3651-043	FLANGE WELDMENT
1	**D3651-1	GASKET
1	**D3651-9	INSIDE DOUBLER
1	**D3651-11	GASKET
1	**D3651-13	OUTSIDE DOUBLER
58	**CR3523-4-02	RIVET
40	*AN3C-3A	BOLT
40	*AN960C10	WASHER
1	D3654-1	DOUBLER
1	D3682-1	GASKET
17	AN3C-3A	BOLT
17	AN960C10	WASHER
A/R	MS20427M4	RIVET

* PART IS INCLUDED WITH D3648-041 TUNNEL ASSEMBLY

** PART IS INCLUDED WITH ASSEMBLY ABOVE